







Digital twin for heat pump systems - Description of a holistic approach consisting of numerical models and system platform

J. Seifert^a, L. Haupt^a, L. Schinke^a, A. Perschk^a, Th. Hackensellner^b, S. Wiemann^a, M. Knorr^a ^a Technical University of Dresden ^b Glen Dimplex Deutschland GmbH, Germany



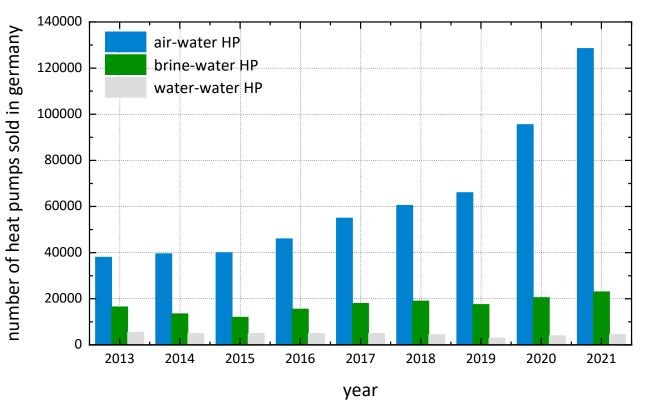


Introduction

- CO₂-reduction in the building sector is necessary
- In Germany, systems based on oil and gas are currently dominant
- From 2025, no new heat generators based on fossil fuels are to be installed

 Heat pump system and fuel cells will become the dominant system for buildings

Models for the complete life cycle are needed



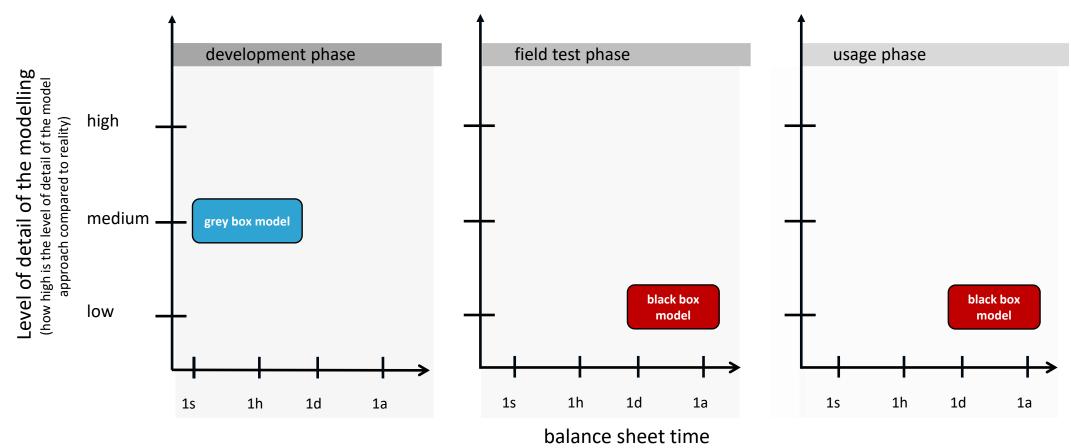
sales figures for heat pumps in recent years - Germany





Introduction

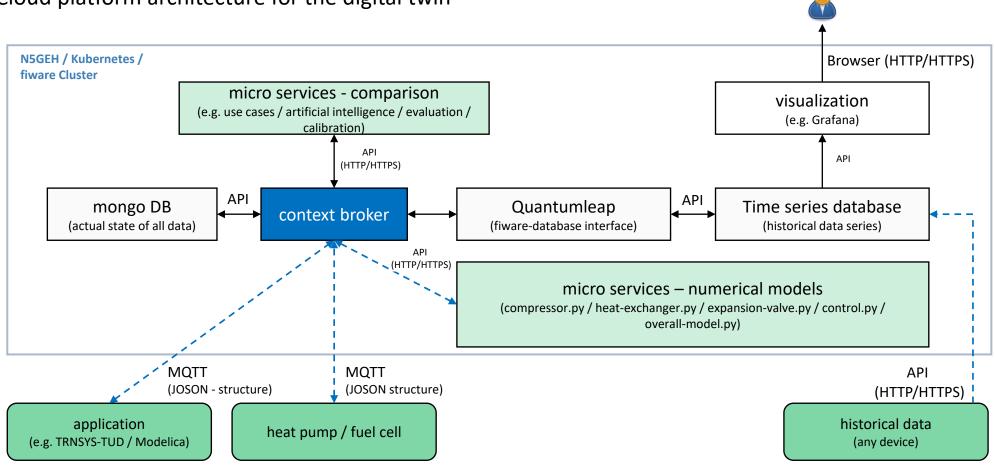
• Differentiation of development / field test and usage phase



(Real time period that is considered or analysed within the framework of the use case)





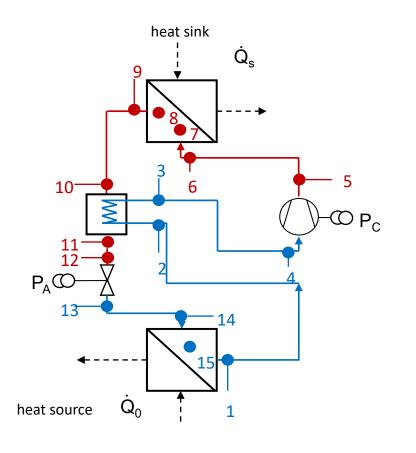


• Cloud platform architecture for the digital twin

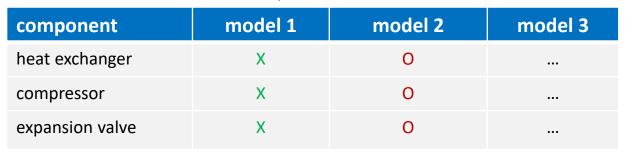
System architecture of the digital twin platform



• Detailed models are developed for all components of the refrigeration circuit



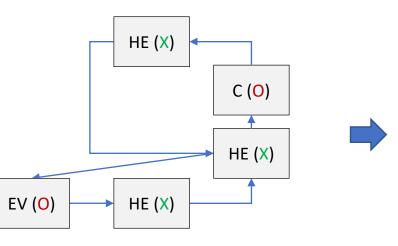
air-to-water heat pump refrigeration circuit



static and dynamic sub-models

X grey (white)-box model

O grey (black) - box model

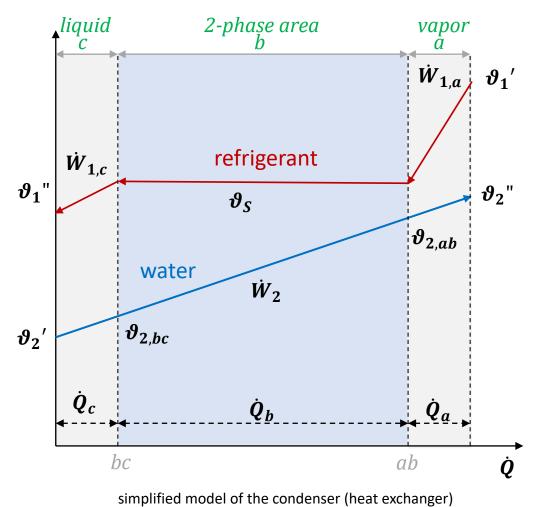


Examples for different component models





• Heat exchanger (stationary model) – condenser: Effectiveness-NTU method with trisection



Basic balance equations for the description of the heat transfer conditions

$$\vartheta_{2,bc} = \vartheta_{2}' + \frac{\dot{W}_{1,c}}{\dot{W}_{2,c}} \cdot (\vartheta_{S} - \vartheta_{1}'') \qquad \qquad \vartheta_{2,ab} = \vartheta_{2,bc} + \frac{\dot{m}_{1} \cdot (h_{1,ab} - h_{1,bc})}{\dot{W}_{2,b}}$$
$$\vartheta_{2}'' = \vartheta_{2,ab} + \frac{\dot{W}_{1,a}}{\dot{W}_{2,a}} \cdot (\vartheta_{1}' - \vartheta_{S}) \qquad \qquad \dot{W}_{1,i} = \dot{m}_{1} \cdot c_{1,i} \qquad \qquad \dot{W}_{2,i} = \dot{m}_{1} \cdot c_{2,i}$$

- \dot{W} flow stream heat capacity rate W/K
- \dot{m} mass flow kg/s
- $artheta_1'$ inlet temperature refrigerant $\ ^\circ ext{C}$
- $\vartheta_1^{\prime\prime}$ outlet temperature refrigerant °C
- $artheta_2'$ inlet temperature water °C
- $\vartheta_2^{\prime\prime}$ outlet temperature water °C
- ϑ_S boiling temperature refrigerant °C



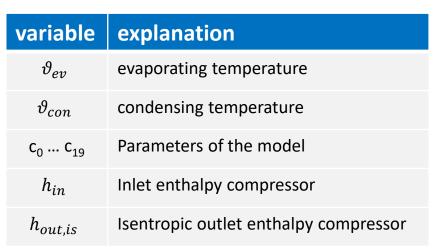
- Several static models for the compressor are currently available
- Mass flow rate of refrigerant is determined via a polynomial approach

$$\begin{split} \dot{m}_{refrigerant} &= c_0 + c_1 \cdot \vartheta_{ev} + c_2 \cdot \vartheta_{con} + c_3 \cdot \vartheta_{ev}^2 + c_4 \cdot \vartheta_{con} \cdot \vartheta_{ev} \\ &+ c_5 \cdot \vartheta_{con}^2 + c_6 \cdot \vartheta_{ev}^3 + c_7 \cdot \vartheta_{con} \cdot \vartheta_{ev}^2 + c_8 \cdot \vartheta_{ev} \cdot \vartheta_{con}^2 + c_9 \cdot \vartheta_{con}^2 \end{split}$$

• Electrical Power is also determined via a polynomial approach

1. Simplified model (001) in which the efficiency is determined via a polynomial approach.

$$\begin{split} \eta_{compr} &= c_0 + c_1 \cdot \vartheta_{con} + c_2 \cdot \vartheta_{con}^2 + c_3 \cdot \vartheta_{con}^3 \\ &+ (c_4 + c_5 \cdot \vartheta_{con} + c_6 \cdot \vartheta_{con}^2 + c_7 \cdot \vartheta_{con}^3) \cdot \vartheta_{ev} \\ &+ (c_8 + c_9 \cdot \vartheta_{con} + c_{10} \cdot \vartheta_{con}^2 + c_{11} \cdot \vartheta_{con}^3) \cdot \vartheta_{ev}^2 \\ &+ (c_{12} + c_{19} \cdot \vartheta_{con} + c_{14} \cdot \vartheta_{con}^2 + c_{15} \cdot \vartheta_{con}^3) \cdot \vartheta_{ev}^3 \\ &+ (c_{16} + c_{17} \cdot \vartheta_{con} + c_{18} \cdot \vartheta_{con}^2 + c_{19} \cdot \vartheta_{con}^3) \cdot \vartheta_{ev}^4 \end{split}$$



2. Simplified model (002) in which the efficiency is determined as ratio to isentropic compression

$$\eta_{compr} = rac{P_{isentropic}}{P_{electrical}}$$

r

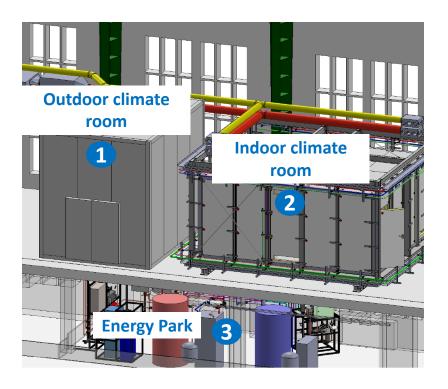
$$P_{isentropic} = \dot{m}_{refrigerant} \cdot (h_{out,is} - h_{in})$$

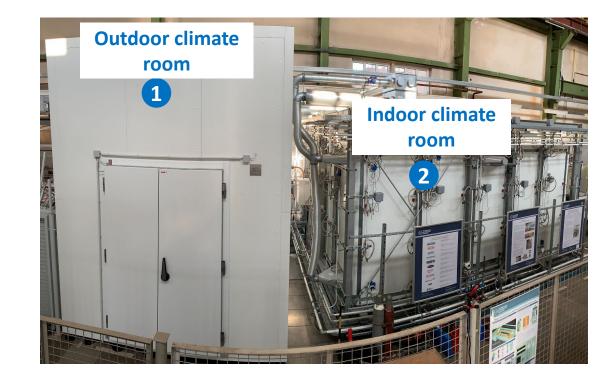


Measurement / Validation



- Measurement were carried out at the test facility's of the TU Dresden and the test facility's from Glen Dimplex
- Test facility's of the TU Dresden are able to represent the entire building including the entire plant technology





Combined energy Lab 2.0 of the Technical University of Dresden





Measurement / Validation

- The validation is carried out with measurement data
- Data measurement in the laboratory
- Reference measuring point: Heat pump in steady state for a period of 15 minutes

variable	Unit	measured data	Simplified model 001 Simulation results	Simplified model 002 Simulation results
P _{el,compressor}	kW	1,637	1,649 (+ 0,73 %)	1,677 (+ 2,44 %)
p_{out}	bar	20,99	20,93 (-0,29%)	20,93 (-0,29%)
ϑ_{out}	°C	74,36	84,4 (+ 13,5 %)	88,9 (+19,55 %)
$\dot{m}_{refrigerant}$	kg/s	0,03*	0,0261 (- 13,0 %)	0,0261 (- 13,0 %)

* calculated value: volume flow, temperature and pressure were measured

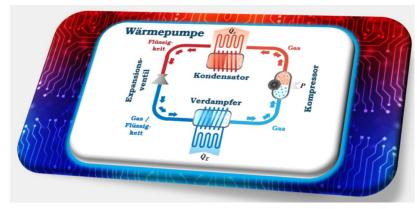
- small deviations in mass flow in the current model
- Note: Measuring of small mass flows is very difficult (non invasive ultrasonic measurement, refrigerant)



Conclusions / Outlook

- Digital twin of an energetic system is more than just a numerical simulation model
- Essential components are also
 - Data comparison
 - Fault detection
 - Optimization of the operating behavior
- Modular structure of the numerical model (subdivision into sub-models that can be combined in different ways)
- acceptable agreement between numerical values and measured values - <u>first validation</u>

https://dzwi-waerme.de/



Transfer of the structure of the digital twin to other technical systems (air conditioning systems / solar systems / PV systems / CHP systems) --- entire building energy systems











End of the presentation

J. Seifert^a, L. Haupt^a, L. Schinke^a, A. Perschk^a, Th. Hackensellner^b, S. Wiemann^a, M. Knorr^a

^a Technical University of Dresden ^b Glen Dimplex Deutschland GmbH, Germany

corresponding address:

Prof. Dr.-Ing. habil. J. Seifert / TU Dresden / Helmholtzstraße 14 / 01062 Dresden / E-Mail: joachim.Seifert@tu-dresden.de

Acknowledgement:

This publication is based on a research project which were supported by the German federal ministry of economics and climate action under the code 03EN1022 – A/B/C/D

Supported by:



and cumate Action

on the basis of a decision by the German Bundestag

